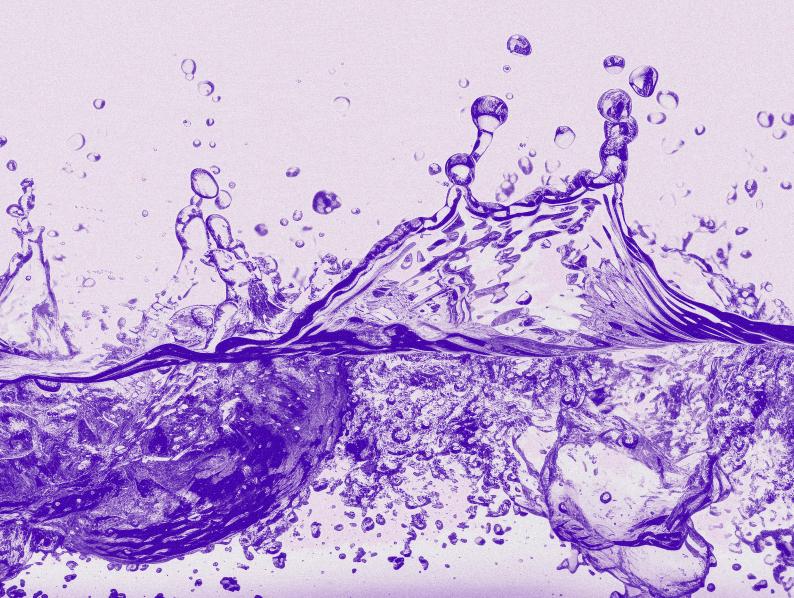




# VUOXI FLOATING AERATOR<sup>TM</sup>





# **Turbine surface aerator for treatment of industrial & municipal wastewater**

VuOxi Floating Aerator<sup>™</sup> brings together high efficiency, low initial investment and low energy consumption. Aeration of wastewater or natural water is effective with no need for complex infrastructure, keeping the costs and maintenance low.

### High Efficiency & Low Costs

New VuOxi Floating Aerator efficiently transfers and disperses oxygen into the wastewater. The floating design allows fast and easy installation without costly construction. The aerator's features keep the operating and maintenance costs low.

- × Effective water circulation: underwater intake pipe is optimized according to the water depth. This ensures efficient mixing of oxygen-enriched water.
- × Clogging prevention: wide intake pipe and simple construction keep the maintenance minimal.
- × No compressed air: lower investment and operation costs, no need for expensive compressor and diffuser infrastructure.

# **Smart Aeration System**

#### Add Automation & Increase Flexibility

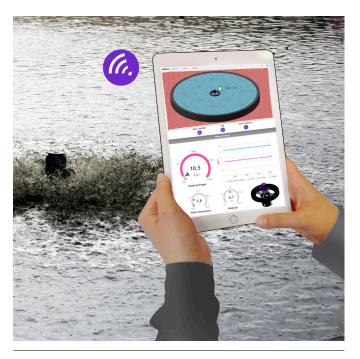
VuOxi Floating Aerators can be delivered as a fully automated Smart Aeration System with Malibu<sup>™</sup> digital platform. The system can be customized according to site-specific requirements.

#### **Smart Aeration System benefits:**

- × Energy efficiency: Easy optimization of aeration power according to target values in changing conditions.
- Reduced maintenance: Automation software can be programmed for automatic impeller cleaning cycle. This keeps the aerator clean and helps to reduce maintenance requirements.
- × Online access to real-time information: Operating data is collected and accessed online through Malibu platform. The Malibu is easy for anyone to view and use as data is presented through visual 3D model of the actual plant.
- × Advanced monitoring: System can be equipped with additional process sensors to monitor pH, oxygen levels



Wastewater aeration does not need a complex infrastructure. VuOxi Floating Aerator is an effective and cost-efficient solution.



VuOxi Floating Aerators can be connected into a fully automated Smart Aeration System.

# **Aeration Turned Smart**

#### **Customer:**

EKJH Waste Management Company

#### **Products:**

Five 1,5 kW VuOxi Floating Aerators Application: Water aeration in the equalization basin

#### **Benefits:**

- × No more odour problem caused by low oxygen level
- × Freezing problem eliminated
- × Remote monitoring saves operators' working hours
- × Improved discharged water quality

#### In a nutshell:

Waste management company had a problem with disturbing odour and wintertime freezing of the equalization basin. VuOxi delivered and installed a Smart Aeration System. The aerators are enhanced with advanced automation for optimized performance control and monitoring. Since the installation, the odour has disappeared and basin stays ice-free during cold Finnish winters.

#### Solution for bad odour

The customer had good previous experience with VuOxi's design and installation of a new smart automation system for the pumping station. Next, looking to reduce the odour and improve the state of the equalization basin, they reached out to VuOxi again.

As a solution, VuOxi recommended and later implemented a Smart Aeration System. It consists of five 1,5 kW VuOxi Floating Aerators, located in the equalization basin.

Since the commissioning of the Smart Aeration System, the odour problems have virtually disappeared. The basin stays ice-free through the winter. Adding oxygen to the equalization basin has also improved the discharged water quality.

#### Automated cleaning cycles

VuOxi Floating Aerators are integrated into the automation system. Their operation is automated based on ambient temperature measurement. The system also includes an automatic cleaning cycle where the impeller rotation direction is reversed periodically.

#### Online access to live-view

Via Malibu<sup>™</sup> portal, plant staff can remotely access real-time information about aerators' performance with any device with internet connection (e.g. smart phone, laptop). The online view replicates the real environment through a 3D model of the actual plant, which makes it easy for anyone to read the data without prior training. Monitoring of the operation and condition of the aerators is faster and easier than ever.



Landfill leachate aeration.

# Online support improves performance and reliability "

### Our customer: **EKJH Waste Management Company**

EKJH Waste Management Company is located in Lappeenranta, Finland. It is responsible for recycling and utilizing the wastes from 9 surrounding municipalities. In the waste handling facilities landfill leachate is collected in an equalization basin before being pumped to the local municipal wastewater treatment plant.



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# **Ideal Applications**

#### Focus Areas:

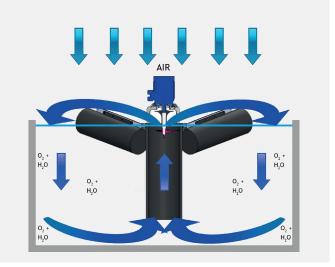
- × P&P, chemical, food, beverage
- × Landfill leachate
- × Mining wastewaters
- × Decentralized wastewater treatment, point source treatment

#### Target applications:

- × Aeration basins and lagoons
- × Equalization tanks, pre-aeration
- × Retrofit and replacement projects
- × Odour control
- × Simultaneous cooling of hot industrial waters

Performance data	
Aerator unit size	1,5 – 55 kW
Liquid depth	1 – 6 m
Standard Aeration Efficiency (SAE)	2 – 2,2 kg02/kWh
Water flow	69 – 2200 l/s

# "Best Solution for Shallow Basins"



The aerator transfers oxygen into wastewater and then disperses and effectively mixes the oxygenenriched water in the basin.



Water aeration in an equalization basin.

### About us

At VuOxi, our team is the driving force behind our mission to secure and purify vital water resources for industries worldwide. Combining decades of specialized research, technical expertise, and a shared commitment to sustainability, we are dedicated to delivering innovative solutions that redefine water purification. Guided by our philosophy, "almost pure is not pure," our team works tirelessly to develop cutting-edge technologies that address today's challenges while safeguarding resources for future generations.



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